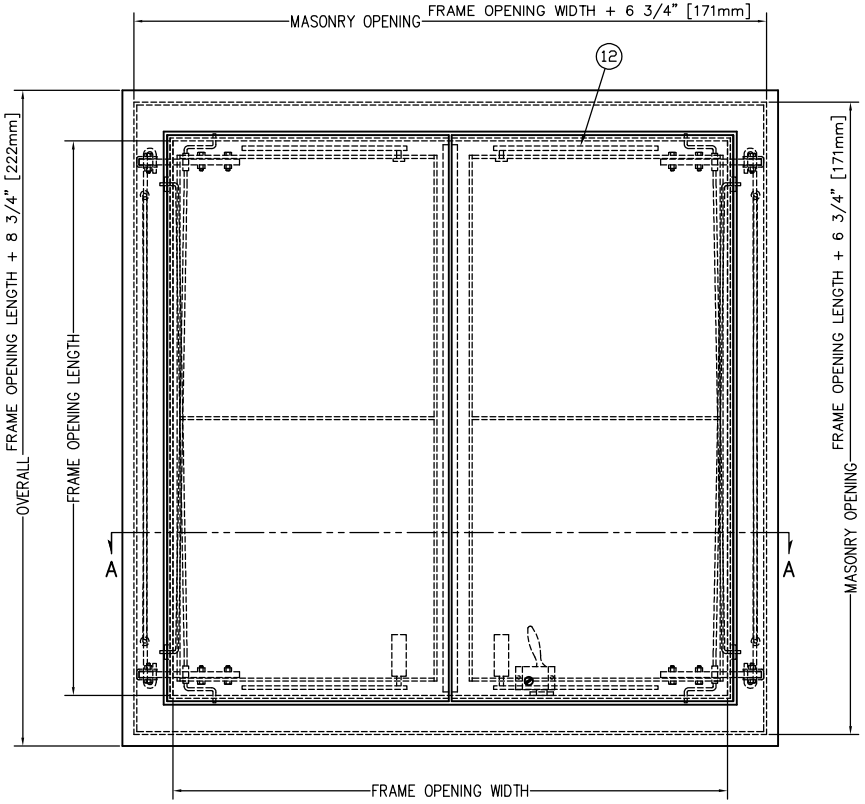
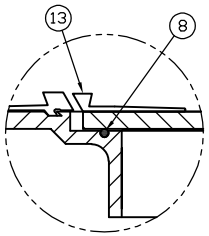
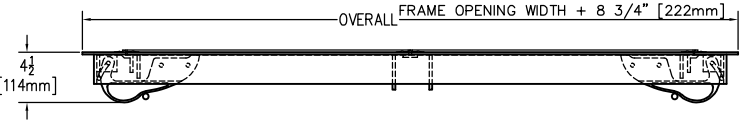
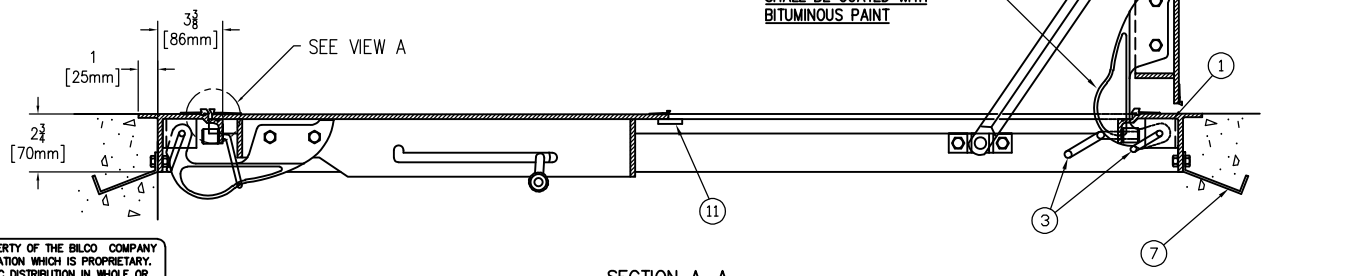




VIEW A
ENLARGED SECTION OF
NEOPRENE CUSHION
& TILE EDGING





FRAME AREAS THAT COME IN CONTACT WITH CONCRETE SHALL BE COATED WITH BITUMINOUS PAINT

SECTION A–A

THIS DRAWING IS THE PROPERTY OF THE BILCO COMPANY AND INCORPORATES INFORMATION WHICH IS PROPRIETARY. PUBLICATION AND/OR PUBLIC DISTRIBUTION IN WHOLE OR IN PART IS EXPRESSLY PROHIBITED WITHOUT THE PRIOR WRITTEN CONSENT OF THE BILCO COMPANY. THE INFORMATION CONTAINED HEREIN REMAINS THE PROPERTY OF THE BILCO COMPANY. ALL RIGHTS RESERVED.

SPECIFICATIONS

1. EXTRUDED ALUMINUM FRAME
2. 1/4" ALUMINUM SMOOTH PLATE COVER
3. TORSION/CAM OPERATING MECHANISM
4. STANDARD SLAM LOCK
5. REMOVABLE SQUARE KEY WRENCH
6. BILCO AUTOMATIC HOLD OPEN ARM W/ RED VINYL GRIP
7. 1/8" X 1" STEEL ANCHOR STRAP
8. CONTINUOUS NEOPRENE CUSHION
9. STEEL CAST HINGES
10. GUARD CHAIN
11. 1/4" X 1 1/4" ASTRAGAL.
12. GUIDE ARM (IF REQ'D)
13. ALUMINUM TILE EDGING AROUND FRAME & COVER.

SHOP FINISH:
ALUMINUM: MILL FINISH
HARDWARE: ZINC PLATED/CHROMATE SEALED
(UNLESS OTHERWISE SPECIFIED)

REINFORCED FOR 300 LBS. PER SQ. FT.
(1465 KG. PER SQ. METER) LIVE LOAD

INSTALLER NOTES:

A. USE CAUTION. COVER IS SPRING LOADED. DO NOT REMOVE SAFETY SHIPPING BOLT UNTIL UNIT IS TO BE INSTALLED AND IN NORMAL HORIZONTAL OPERATING POSITION.

B. BEFORE ANCHORING IN PLACE OPEN AND CLOSE DOOR. CHECK TO SEE THAT THE DOOR IN THE CLOSED POSITION RESTS ON THE FRAME ALL AROUND. IF NOT, SHIM UNDER THE FRAME AT THE PROPER CORNER.

CUSTOMER:

P.O. NO:

JOB:

TAG:

SALES REP:

APPROVED BY:

DATE:

Manufacturers of Doors for Special Services
THE BILCO COMPANY
New Haven, Connecticut 06505

DOUBLE LEAF ACCESS DOOR
TYPE TD - INTERIOR

QTY	TYPE	SIZE WIDTH x LENGTH
☐	TD-2	4'-0" x 4'-0" [1220mm] x [1220mm]
☐	TD-3	4'-0" x 6'-0" [1220mm] x [1830mm]
☐	TD-4	5'-0" x 5'-0" [1525mm] x [1525mm]

TILE SIZE: ☐ 1/8" ☐ 3/16"

©11-26-25 THE BILCO COMPANY