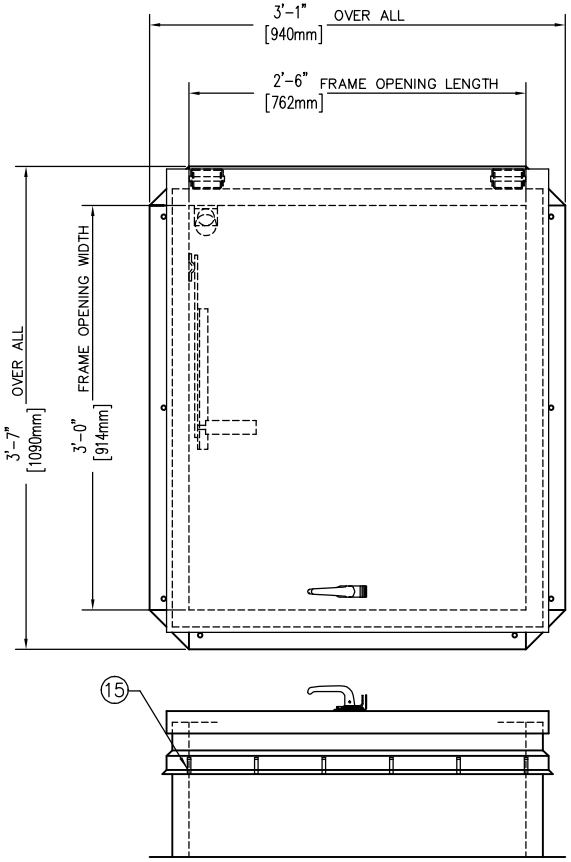
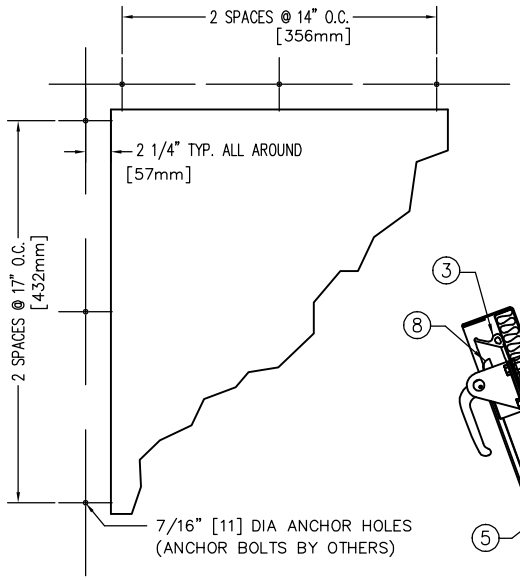
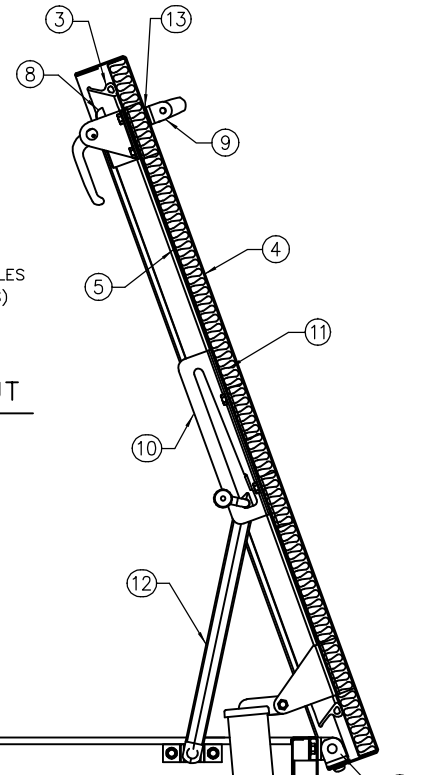
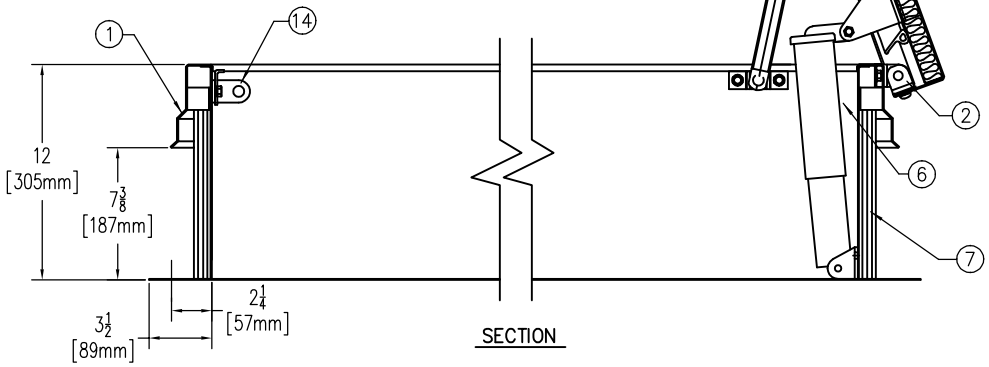




ANCHOR HOLE LAYOUT





SECTION

MIAMI-DADE PRODUCT APPROVED (NOA NO. 24-1029.02)
MEETING LARGE AND SMALL MISSLE IMPACT REQUIREMENTS
FLORIDA PRODUCT APPROVAL #FL15110-R7

TYPE: S-20 AND S-50 ONLY

THIS DRAWING IS THE PROPERTY OF THE BILCO COMPANY AND INCORPORATES INFORMATION WHICH IS PROPRIETARY. PUBLICATION AND/OR PUBLIC DISTRIBUTION IN WHOLE OR IN PART IS EXPRESSLY PROHIBITED WITHOUT THE PRIOR WRITTEN CONSENT OF THE BILCO COMPANY. THE INFORMATION CONTAINED HEREIN REMAINS THE PROPERTY OF THE BILCO COMPANY. ALL RIGHTS RESERVED.

SPECIFICATIONS

1. FRAME W/ CAPFLASHING (CORNERS FULL WELDED)
   - S-20 – 14 GAUGE GALVANNEAL STEEL
   - S-40 – 14 GAUGE GALVANNEAL STEEL
   - S-50 – 11 GAUGE ALUMINUM
   - S-90 – 14 GAUGE TYPE 304 STAINLESS STEEL
2. PINTLE HINGE
3. GASKET (ALL AROUND COVER)
4. COVER GAUGE
   - S-20 – 14 GAUGE GALVANNEAL STEEL
   - S-40 – 11 GAUGE ALUMINUM
   - S-50 – 11 GAUGE ALUMINUM
   - S-90 – 14 GAUGE TYPE 304 STAINLESS STEEL
5. COVER LINER
   - S-20 – 22 GAUGE GALVANNEAL STEEL
   - S-40 – 18 GAUGE ALUMINUM
   - S-50 – 18 GAUGE ALUMINUM
   - S-90 – 22 GAUGE TYPE 304 STAINLESS STEEL
6. SPRING LIFTING MECHANISM
7. 1" RIGID FIBERBOARD INSULATION
8. SLAM LATCH
9. INSIDE AND OUTSIDE HANDLES W/ PADLOCK HASPS
10. ARM GUIDE BRACKET
11. 1" THICK FIBERGLASS COVER INSULATION
12. HOLD OPEN ARM W/ RED VINYL GRIP
13. NEOPRENE GASKET
14. LOCK STRIKE & PADLOCK HASP
15. BILCLIP® FLASHING SYSTEM

SHOP FINISH:
STEEL: RED OXIDE PRIMER
ALUMINUM: MILL FINISH
HARDWARE: ZINC PLATED/CHROMATE SEALED (UNLESS OTHERWISE SPECIFIED)
STAINLESS STEEL: ELECTROCHEMICAL PASSIVATION TYPE 316 S/S HARDWARE

THIS PRODUCT MAY BE INSTALLED ON EITHER A FLAT OR SLOPING ROOF. WHEN INSTALLED ON A SLOPE, THE HINGE SIDE MUST RUN PARALLEL WITH THE SLOPE. IF SLOPE EXCEEDS 30°, ADVISE FACTORY FOR MODIFICATION.

CUSTOMER:

P.O. NO:

JOB:

TAG:

SALES REP:

APPROVED BY:

DATE:

Manufacturers of Doors for Special Services
Bilco® THE BILCO COMPANY
New Haven, Connecticut 06505

SINGLE LEAF ROOF SCUTTLE
TYPE S SIZE 3'-0" x 2'-6"
WIDTH x LENGTH

QTY	TYPE	METAL
☐	S-20	STEEL COVER/STEEL FRAME
☐	S-40	ALUM. COVER/STEEL FRAME
☐	S-50	ALUM. COVER/ALUM. FRAME
☐	S-90	S.S. COVER/S.S. FRAME

© 01-29-26 THE BILCO COMPANY